# Air Unit (SAU110~610 Series)

## Filter Regulator + Lubricator







#### la.

#### How to order



SAU 110

- 1 Air Unit
- 2 Body Size
  - 1 1/8 2 - 1/4
  - 3 3/8
  - 4 1/2 6 - 1
- ③ Composition ←
  - 10 Filter Regulator(SAW)
    Lubricator(SAL)
- (4) Thread type
  - Nil Rc(PT)
  - N NPT G - G(PF)
- (5) Port Size •

1 011 3120									
Cuma	Symbol	Size	Body size						
Sylli			1	2	3	4	6		
M	5	M5							
01		1/8							
02	2	1/4		•	•				
03	3	3/8			•				
04	1	1/2				•			
06	5	3/4					•		
10	)	1							

#### (6) Accessory(Optional) •

- Nil None gauge / Manual Drain
- D Auto Drain

Symbol	Description	Body						
Syllibol	Description -		2	3	4	6		
D	One-touch fitting type		•	•	•			
Dn	Nipple type	-	-		•			
Df	SAW200 Float type	-	•	-	-	-		

Note) 1. SAW100 and SAW200 are differential pressure type. 2. SAW300~600 are float type.

G - Gauge

G	Round type gauge
Gs	Square embedded type

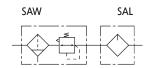
Note) SAU110 is available only round type gauge.

#### (7) **Bowl** •

Nil - PC bowl

MeP - Metal bowl with pipe type sight glass

## Symbol



### Specification

Composition	Filter Regulator + Lubricator
Fluid	Compressed Air
Max. operating pressure	10bar (1.0MPa)
Max. supply pressure	15bar (1.5MPa)
Ambient and Media temp.	-5∼60°C (No freezing)
Regulating range(SAR)	0.5~8.5bar (0.05~0.85MPa)
Filtration(SAF)	10µm (option: 2, 5, 20, 40)
Recommended oil(SAL)	Turbin oil (ISO VG32)
Bowl material(SAF, SAL)	Poly-carbonate (option: ALDC)
Construction(SAR)	Relief type

#### **Precautions**

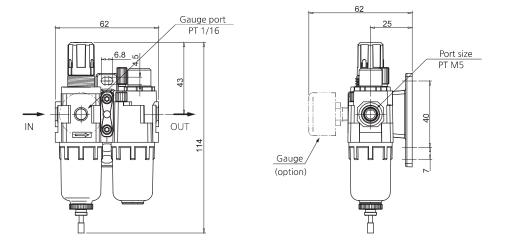
- ① Do not use Poly-carbonate bowls in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.
- ② Components with a bowl must be installed vertically with the bowl downward so that faulty drain discharge and dripping can be verified.
- ③ Set the outlet pressure range for the regulator in a range that is 85% or less of the inlet pressure. If set above 85%, the inlet pressure will be easily effected by fluctuations in the flow rate and inlet pressure, and will become unstable.
- ④ To set the pressure using the knob, turn the knob in the direction that increases pressure and lock the knob after the pressure is set. If this is done in the direction that decreases pressure, the pressure may drop from the original set pressure. Turning the knob clockwise increases the outlet pressure, and turning it counterclockwise reduces the pressure.
- (5) When auto drain is used, drain piping should be both 4mm or greater in diameter and less than 1m in length.

  Avoid installing drain piping upwards.
- When auto drain is inoperable, drain manually by pushing the one-touch fitting upward.

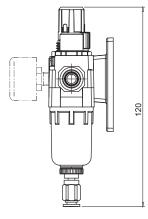
## **DIMENSIONS (mm)**

#### **SAU 110**

#### ■ SAU110-□□□



■ Dimensions of each model with an option attached



with Auto Drain (Differential pressure type)

Option	<b>D</b> : Auto Drain (Differential pressure type)	<b>G</b> : Gauge
Model	Φ4mm One-touch fitting	G25, R1/16

SAU

SAU LARGE FLOW

SAU HIGH PRESS.

SAW

SAW HIGH PRESS.

SAWM SAWD

SAF

SAF LARGE FLOW

SAFM SAFD

SAR

SAR LARGE FLOW

SAR T-HANDLE

SAR HIGH PRESS.

SRP

SAL

SAL LARGE FLOW

AUTO-DRAIN KITS

SHVS

SPS100

ACCESSORY

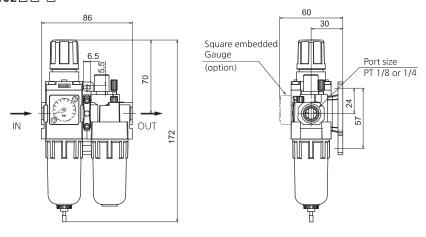
CAUTION

## Series SAU110~610

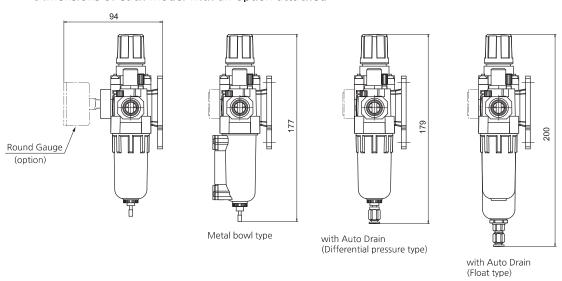
## **DIMENSIONS (mm)**

#### **SAU 210**

■ SAU210-□02□□-□



■ Dimensions of each model with an option attached

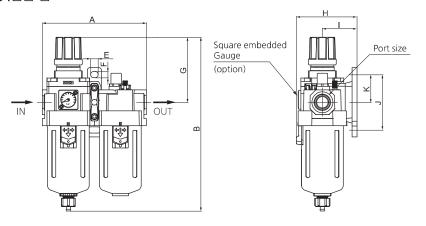


Option	Auto	Drain	Gauge		
-	<b>D</b> : Differential pressure type	<b>Df</b> : Float type	<b>G</b> : Round type	<b>Gs</b> : Square embedded type	
Model				bar	
		₩ SAD200	G40, R1/8	Gs28	

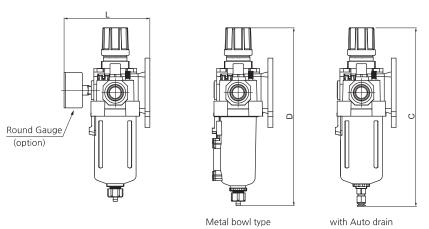
## **DIMENSIONS (mm)**

#### SAU 310~410

■ SAU310-□03□□-□
SAU410-□04□□-□



■ Dimensions of each model with an option attached



0-4:	D : Auto Drain					Gauge							
Option	<b>D</b> : Auto Drain				<b>G</b> : Round type			<b>Gs</b> : Square embedded type					
Model	SAU310 : SAD300 SAU410 : SAD400			SAU310 : G40, R1/8 SAU410 : G50, R1/4			Gs28						
Model	Port size	Α	В	С	D	Е	F	G	Н	ı	J	К	L
SAU310-03	1/4, 3/8	114	220	226	228	9	7	89	71.5	41	70	35	107
SAU410-04	1/2	150	251	258	256	11	9	94	87.5	50	80	40	127

SAL

SAU LARGE FLOW

SAU HIGH PRESS.

SAW

SAW HIGH PRESS.

SAWM SAWD

SAF

SAF

SAFM

SAFD

SAR

SAR LARGE FLOW

SAR T-HANDLE

SAR HIGH PRESS.

SRP

SAL

SAL LARGE FLOW

AUTO-DRAIN KITS

SHVS

SPS100

ACCESSORY

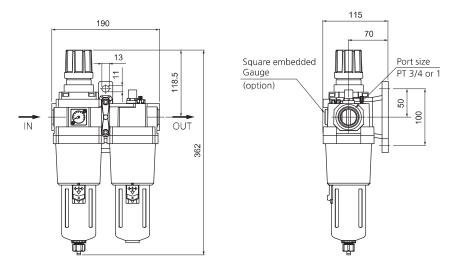
CAUTION

## Series SAU110~610

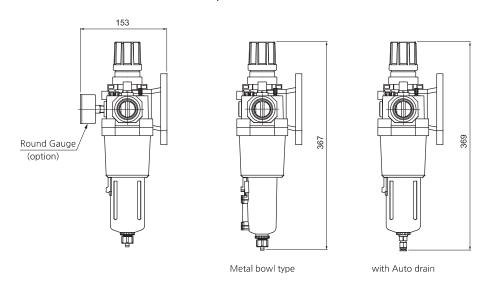
## **DIMENSIONS (mm)**

### **SAU 610**

■ SAU610-□06(10)□□-□



■ Dimensions of each model with an option attached



Ontina	D. A. A. Davis	Gauge				
Option	<b>D</b> : Auto Drain	<b>G</b> : Round type	<b>Gs</b> : Square embedded type			
Model	SAD400	G50, R1/4	Gs28			